



**CONCETTI®**  
**GROUP**



# **PACKAGING SOLUTION**

FOR THE  
**PET FOOD  
INDUSTRY**

# Bagging machines for preformed bags



**High speed bag filling and closing machine for preformed bags, complete with Concetti net weigher and belt infeed system**



**IPF 25** 0,4 - 5 Kg one filling spout up to 1000 bph

**IPF 40** 0,4 - 5 Kg two filling spouts up to 1800 bph

### **Main advantages**

- Changover in 90 seconds without the use of tools.
- Accurate handling of the most advanced PE, PET, Alu gusseted bags, "single lip" bags, stand-up pouches etc.



# Bagging machines for preformed bags



**Option: a new patented feature for inserting a zipper closure on the top of the bag thus turning an ordinary flat or gusseted PE bag into a resealable package ideal for multiple use dispensing.**

**IMF** 2 - 20 Kg two filling spouts up to 1800 bph

## **Main advantages**

- Changover in 90 seconds without the use of tools.
- Accurate handling of the most advanced PE, PET, Alu gusseted bags, "single lip" bags, stand-up pouches etc.

# Combined bagging machines for preformed bags and bags from tubular reel



**IGF** 2 - 20 Kg one filling spout up to 1000 bph

### Main advantages

- Changover in 90 seconds without the use of tools.
- Accurate handling of the most advanced PE, PET, Alu gusseted bags, "single lip" bags, stand-up pouches etc.



## Unique features



■ Single or double heat-sealing of bags at different heights on the bag face, fully programmable

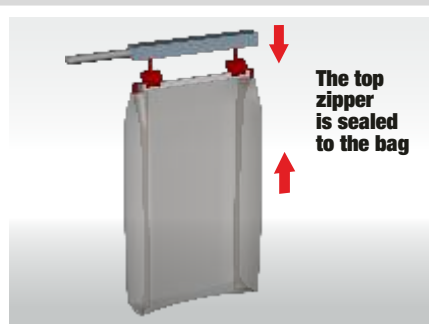
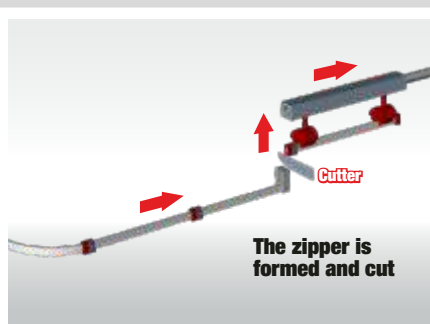
■ High-capacity empty bag magazines

■ Gusset holding and restoring devices for flawless handling of bags, specifically designed for Stabilo or Quad seal bags, patented

■ Pinch-top sealing



■ Optional device to add a resealable zip closure on the top of the bag



■ Optional device to form bags from a gusseted tubular reel

## Bags from a tubular reel

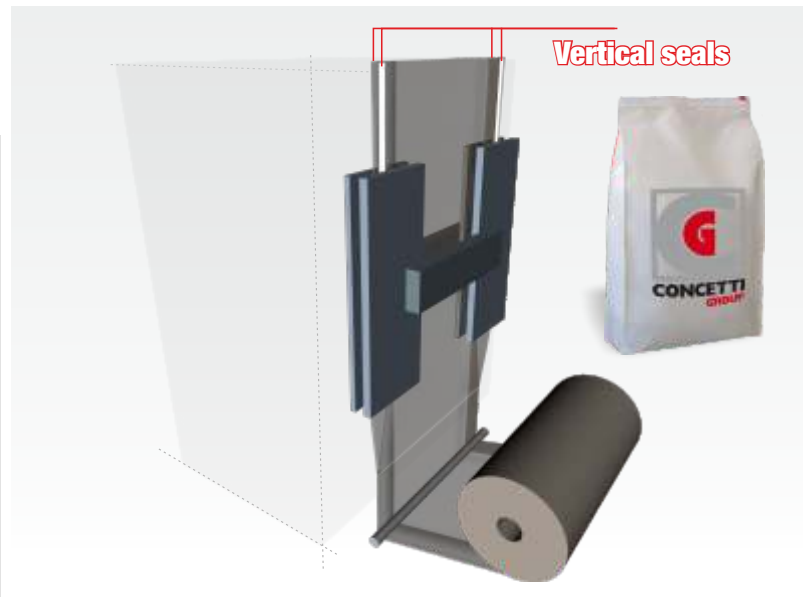


**CONTINUA forms fills and seals bags, formed from a roll of tubular PE film, and can come equipped with:**

- **a new patented feature for inserting a zipper closure on the top of the bag thus turning an ordinary flat or gusseted PE bag into a resealable package ideal for multiple use dispensing**
- **Possibility to create lengthwise side seals (stabilo seals) adding structure while improving bag uniformity and stability**

**CONTINUA FFS** 4 to 20 Kg up to 1400 bph (700 bph with the zip applicator)

## Unique features

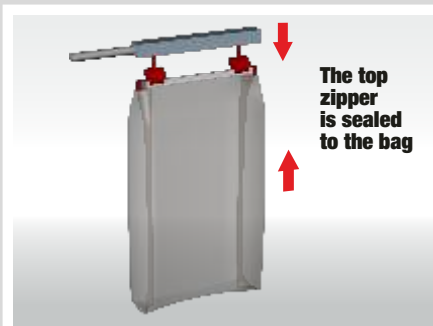
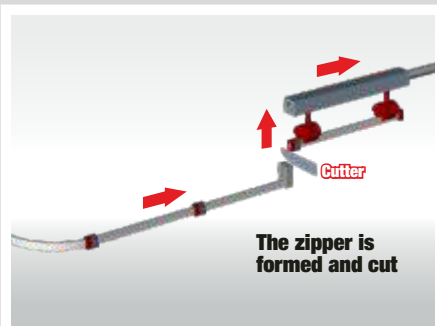


- Sealing bars to create vertical seals on the four lengthwise edges

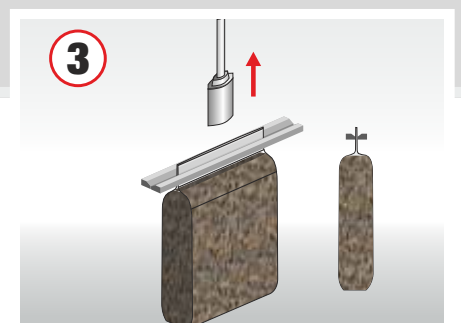
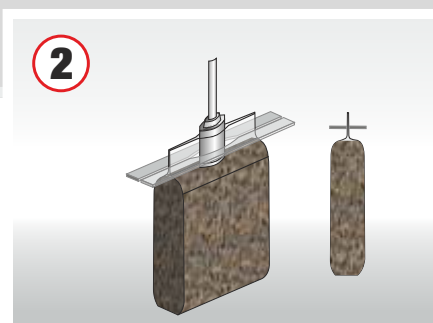
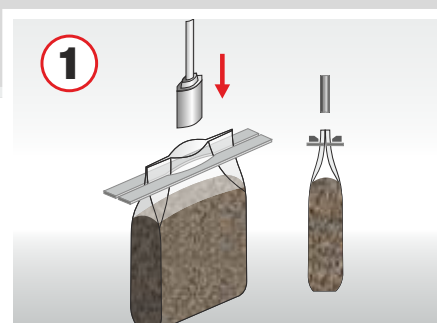


- Optional device to create bags with carrying handles

- Optional device to apply a resealable zip closure on the top of the bag



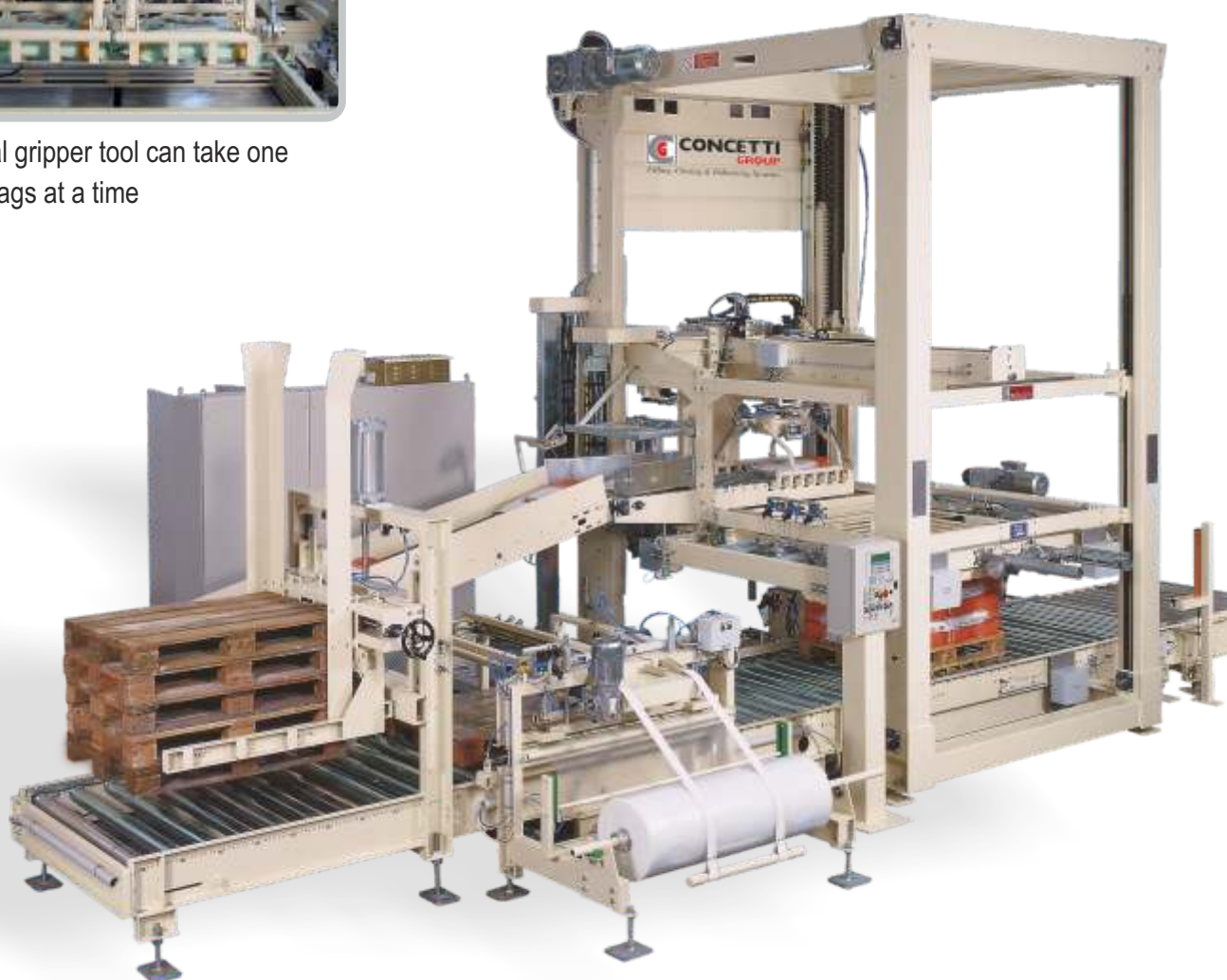
- Optional device to extract the excess air from the bag prior to sealing



# PS-3A FOUR-COLUMN ROBOT PALLETISER



A special gripper tool can take one or two bags at a time



- Possibility to overlap bags to ensure loads are inside the pallet dimensions
- Top and side compression for excellent pallet stability and shape
- Top speed of **1800 bph**, according to the bag size and the layer pattern





# PS-3A FOUR AXIS PALLETISING ROBOT



Rotating gripping tool for boxes



- It features a gripping tool for bags or a gripping tool for boxes
- Top speed: **700 cycles/h**

# PS-4A/10S-P GANTRY TYPE PALLETISER

designed for bag-in-box palletising



Telescopic and rotating gripping tool for multiple bags

- Compact footprint. Configurations range from manual placement and loading of pallets to complete automation
- Telescopic gripper designed for multiple bags
- Top speed: **600 cycles/h**

# **TURN-KEY BAGGING AND PALLETISING LINE**



**The Concetti Group manufactures complete packaging lines that include in-house built weighers, bag fillers and palletisers**

**Ancillary equipment pieces can be integrated to the Concetti lines:**

- metal detectors
- check weighers
- printers and labellers
- special conveyors
- wrapping or hooding machines
- supervisory systems



**CONCETTI S.p.A.**

S.S.75 C. U. Km 4.190 Fraz. Ospedalicchio  
06083 BASTIA UMBRA (Perugia) ITALY  
Tel. +39 075 801.561 Fax +39 075 800.0894



**CBC S.r.l.**

S.S.75 C. U. Km 4.190 Fraz. Ospedalicchio  
06083 BASTIA UMBRA (Perugia) ITALY  
Tel. +39 075 808.151 Fax +39 075 808.1508

**[sales@concetti.com](mailto:sales@concetti.com)**

